
Further studies of slip resistance measurement

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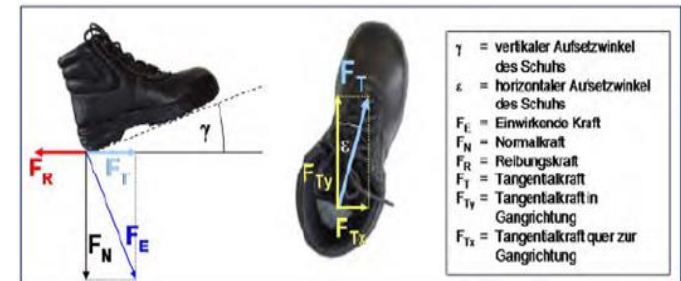
Requirements for measurement of slip resistance

- ✓ Understanding of the **Friction system**, consisting of footwear, floor covering, intermedium and environmental conditions as a complex system
- ✓ Definition of a commonly accepted **Standardmodel of the foot movement** to define a **Requirement coefficient Q_a**
- ✓ Definition of a **Validity range** for the different measurement methods
- ✓ Development of a **Concept of a holistic method** for measurement and valuation
- ✓ Reduction of error rate by **Optimisation of the useability**

Model for foot movement and definition of Q_a

- **Definition of the force during walking by 2 important motions sequences**

- Touchdown of the heel
- The foot in roll motion and during repulsing
- Involvement of the important forces during walking



⇒ Derivation of a **Requirement coefficient**

$$Q_a = \frac{F_T}{F_N} \Rightarrow \text{CoF} > Q_a$$

Reference:
[a], [b]

Parameter of Walking

- Requirement coefficient Q_a
- Touch-down speed of the heel
- Rolling velocity of the foot
- Material of sole

Parameter for Measurement Device

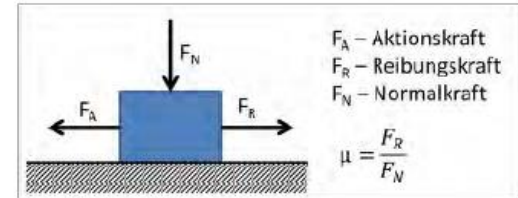
- Friction value
- Fast Sliding velocity v_1
- Slow Sliding velocity v_2
- Material of slider

Most common Measurement methods

1) Measurement of slip resistance by sliding friction measurement (CoF method)

Tribometer linear :

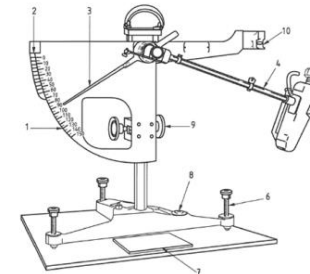
(CoF is measured by linear drawn sliding body)



2) Measurement of slip resistance by Energy dissipation method (EDM method)

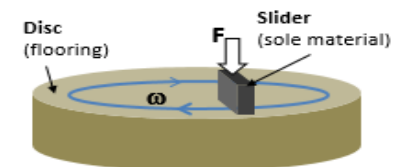
Pendulum method

(Measure of energy dissipation during short friction period)



3) As representative for labor methods Tribometer rotating

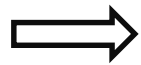
(rotary movement between friction partner)



Intended merger of the methods

Accepted measure methods	Example	Environment	Characteristic
Tribometer	GMG	dry / wet	Slow velocity $v = 0,2 \text{ m/s}$
Energy dissipation	Pendulum	dry / wet	fast touch-down $v = 2-3 \text{ m/s}$

Main difference: different velocities and path length



Considerations to merge both methods in an outdoor experiment arrangement with the collaboration of Institut



Requirements of the Outdoor Experimental Rotary Device ERD

- 1) Construction of an experimental test device following the rotation labor principle
- 2) Involvement of the measurement of the transition from Static – to Sliding friction
- 3) Experiments to involve some new aspects of friction beside the standard measurements

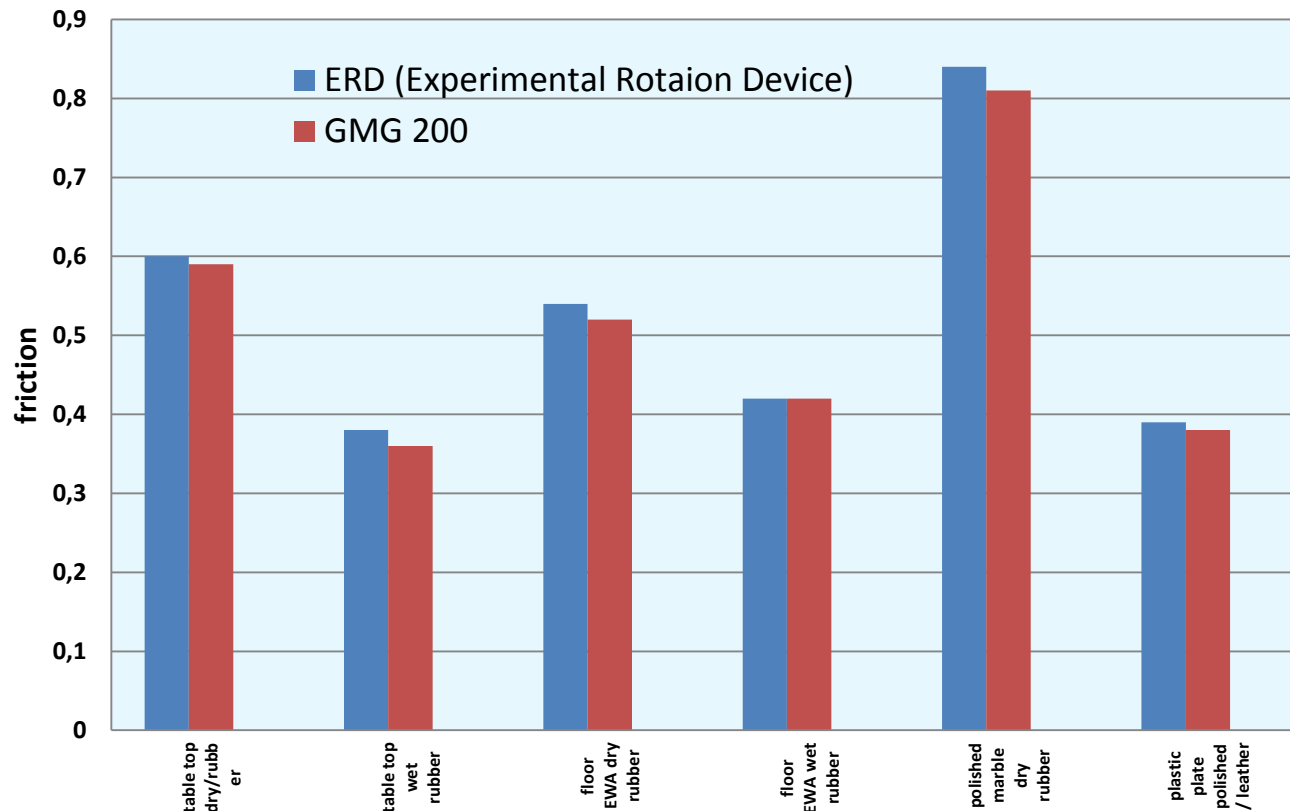
Outdoor Experimental Device Result 01

Slow velocity



Experimental device as Rotary Tribometer with slow velocity as mentioned in Standard DIN 51131, DIN EN 13893 and CEN TS 16165

Comparison between Standard Method with GMG 200 and ERD (Exp. Rot. Device)
slow velocity : 0,2 m / s



Good correlation between linear and rotary tribometer for slow velocity

Outdoor Experimental Device Result 02

High velocity



First Results with Experimental Rotary device

Non matching values with other methods like

Pendulum

because of

- Slip-Stop effect
- Hydroplaning
- Several other difficult technical and physical conditions

These findings are well known, therefore the velocity is standardized
with $v = 0,2 \text{ m/s}$

Outdoor Experimental Device Result 3

Energy Dissipation



Energy dissipation measurements with high velocity with the ERD experimental device comparable with the pendulum method

First results with an early version of the ERD device by measuring the energy dissipation with high velocity has shown:

- **Uncertainty of measurement**
- **heavy dependence from the intermediate medium**
- **Depending of velocity**
- **Depending from kind of touch down**
- **Depending of path length**

Result:

- **Difficult to adjust**
- **Difficult to receive reproducible measurement**
- **Difficult handling**

Outdoor Experimental Device Result 4 Transition from STATIC- to SLIDING Friction



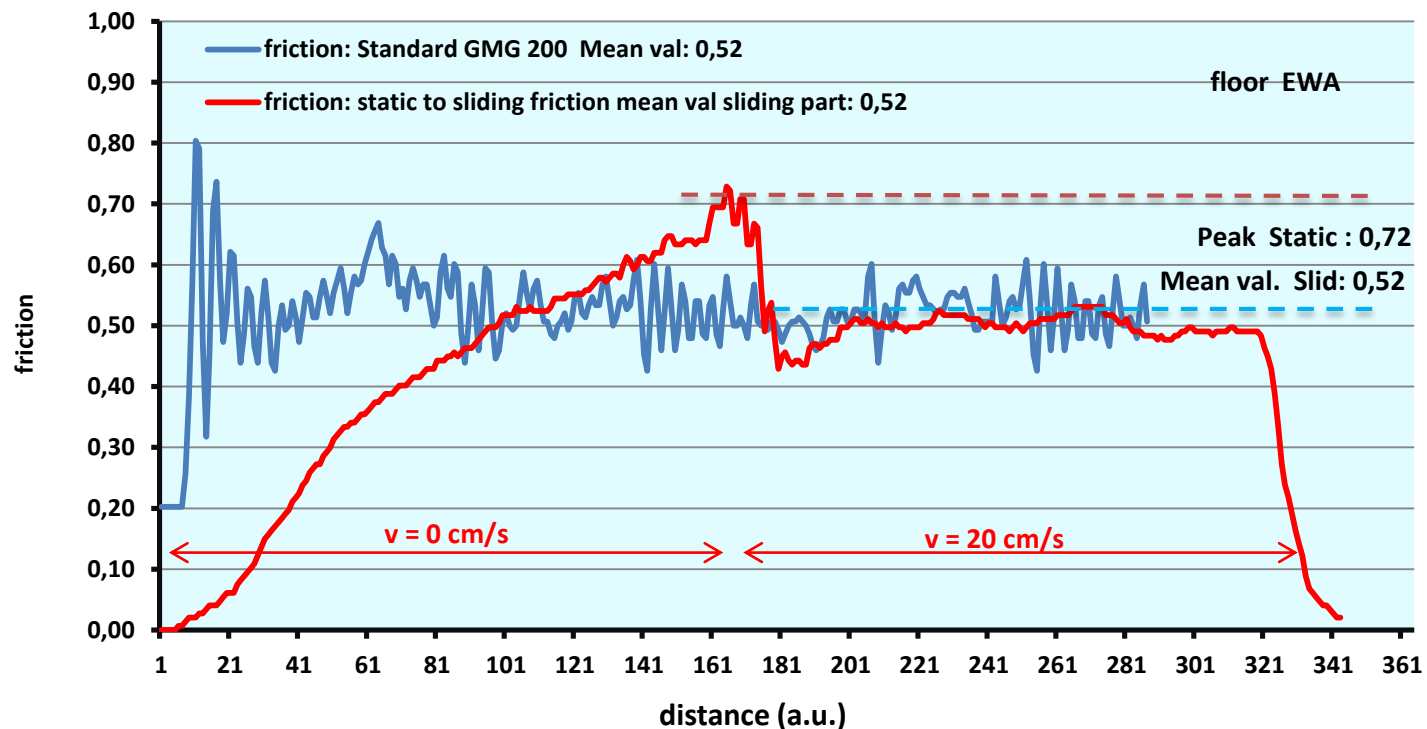
Motivation:

Experiments have shown, that the transition from static friction to sliding friction can gain additional data and knowledge for characterisation of slippery effects

Measure method:

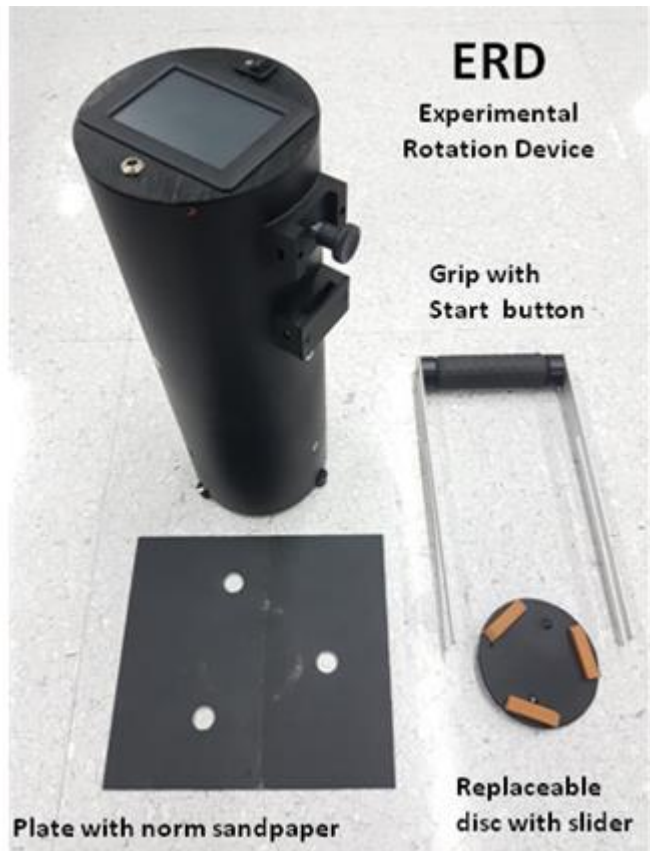
Slowly increasing the pulling force or the rotation torque and recording the maximum forces at the moving starting point

Standard measurement GMG 200: Sliding friction and transit static to sliding friction, dry

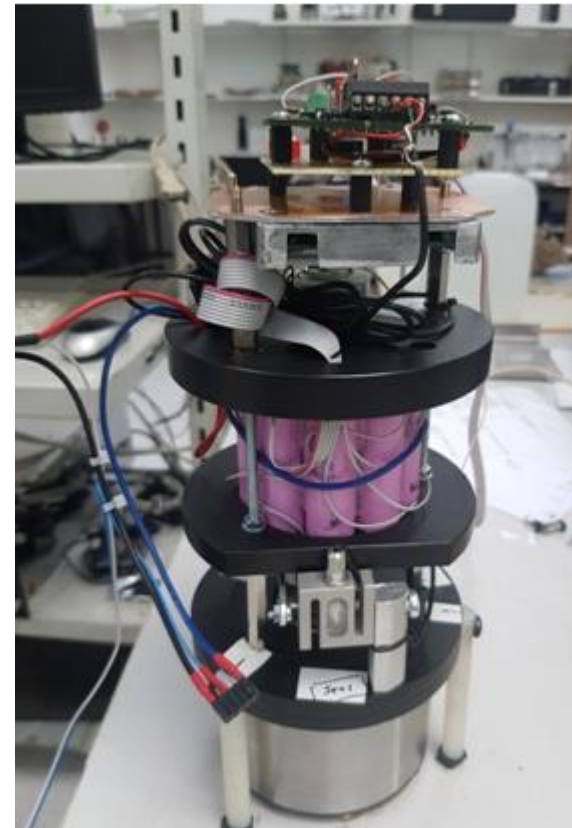


Experimental Rotary Outdoor Device

Device with useful objects



Open device with rotary lifting disc,
torque sensor, battery, hardware



Summary

- **There are two well known and valid measurement procedures: COF and EDM**
- **An ERD (experimental rotation device) was built on basis of Slipsafe's research results**
- **The ERD was used to validate some researcher's results**

[a] Rutschgefahren erkennen und vermeiden
C, Wetzel, U.Windhövel, D.Mewes, T. Götte
Lit.: Techn. Sicherheit BD.3 (2013) Nr.4

[b] Assessment of safety of floors against slip
H. Fischer
Sonderschrift baua S84